

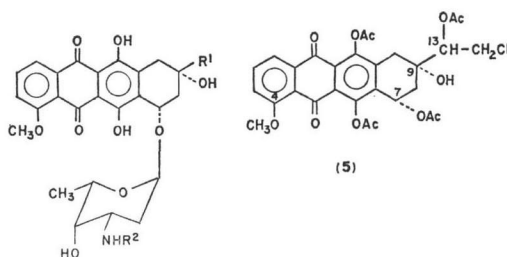
SYNTHESIS OF [14-¹⁴C] DAUNORUBICIN AND DOXORUBICIN

Sir:

Tritium-labelled daunorubicin and doxorubicin have already been synthesized by tritium catalytic exchange¹⁾ and used for a variety of biochemical and medical studies. These products, however, due to exchange of tritium in body fluids, are of limited use. We wish to report herein a new process leading to [14-¹⁴C] daunorubicin and [14-¹⁴C] doxorubicin with high specific radioactivity. This synthesis is based on the use of ¹⁴C-labelled diazomethane for introduction of the label at C-14 in daunomycin and doxorubicin.

The selective periodate oxidation of the C-13 diol in 13-dihydro-N-trifluoroacetyl-doxorubicin (**1**), obtained by treatment of 13-dihydro-doxorubicin²⁾ with trifluoroacetic anhydride followed by hydrolysis of O-trifluoroacetyl groups with methanol, gave the corresponding aldehyde **2**, purified by chromatography on a column of silicic acid using chloroform-acetone (10:1 by vol.) as eluting agent; m.p. 175°C (dec.); anal.: calcd. for C₂₈H₂₆F₃NO₁₁, C 55.17, H 4.30, N 2.29; found C 55.29, H 4.79, N 2.34 (65% yield after crystallization by acetone). In a typical oxidation 1.28 g (2.1 mmoles) of **1** in *t*-butyl alcohol (160 ml) was treated with the stoichiometric amount (0.42 g) of sodium metaperiodate dissolved in water (125 ml) at room temperature for 90 minutes. Intermediate **2** (0.118 g, 0.193 mmoles) in methylene chloride (10 ml) was treated with an ethereal solution (10 ml) of diazomethane, generated from N-nitroso-methylurea obtained from 0.032 g (0.477 mmoles) of methylamine hydrochloride³⁾. The reaction mixture, containing N-trifluoroacetyl-daunorubicin (**3**) and epoxide **4** in approximately the ratio 3:2, was chromatographed on 2 mm thick silicagel plates using the mixture chloroform-acetone (4:1 by vol.) giving pure compounds **3** and **4**. On the other hand mainly compound **4** was obtained when the reaction was carried out in protic solvents, such as methanol or 2-methoxyethanol.

Compound **3** was identical with an authentic sample of N-trifluoroacetyl-daunorubicin obtained by treatment of daunorubicin with trifluoroacetic anhydride⁴⁾. Determination of the structure of **4** was based on the pmr spectrum study of tetraacetyl derivative **5**, *m/e* 602 (M⁺), *m/e* 560 (M-CH₂CO), *m/e* 518 (M-2CH₂CO), *m/e*



- (1) R¹ = CHOH-CH₂OH; R² = COCF₃
 (2) R¹ = CHO; R² = COCF₃
 (3) R¹ = COCH₃; R² = COCF₃
 (4) R¹ = -CH₂; R² = COCF₃
 (6) R¹ = COCH₃; R² = H
 (7) R¹ = COCH₂Br; R² = H
 (8) R¹ = COCH₂OH; R² = H

416 (M-3CH₂CO-CH₃COOH); anal. calcd. for C₂₉H₂₇ClO₁₂, C 57.76, H 4.52; found C 57.35, H 4.69.

Compound **5** was obtained as major product by the acid hydrolysis with 0.1 N HCl of **4**, followed by acetylation with acetic anhydride and pyridine. The pmr spectrum (60 MHz, CDCl₃) of **5** showed signals at δ 2.08 and 2.16 (two s, CH₃COO at C-7 and C-13), δ 2.43 and 2.51 (two s, CH₃COO at C-6 and C-11), δ 3.78 and 4.07 (two dd, J_{gem} = 12.0 Hz, CH₂Cl), δ 4.00 (s, CH₃O), δ 5.20 (dd, C-13 H), δ 6.44 (m, C-7 H), δ 7.2~7.9 (m, 3 aromatic protons).

Mild alkaline treatment (0.1 N NaOH 60 minutes at 0°C) of **3** afforded daunorubicin (**6**), isolated as the hydrochloride in quantitative yield. By this method we have synthesized 0.044 g of [14-¹⁴C]daunorubicin hydrochloride (specific activity 19.18 mCi/mmol) from 10.00 mCi of NH₂¹⁴CH₃·HCl (specific activity 19.27 mCi/mmol) and 0.150 g of aldehyde **2** (15.0% radiochemical yield).

Conversion of [14-¹⁴C]daunorubicin (0.054 g, specific activity 14.18 mCi/mmol) to [14-¹⁴C]-doxorubicin (**8**), was performed *via* the 14-bromo-derivative (**7**)⁵⁾, to give 0.029 g (specific activity 14.04 mCi/mmol) and 0.01 g (specific activity 6.54 mCi/mmol) with 60.4% over-all radiochemical yield.

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